

FIG. 1

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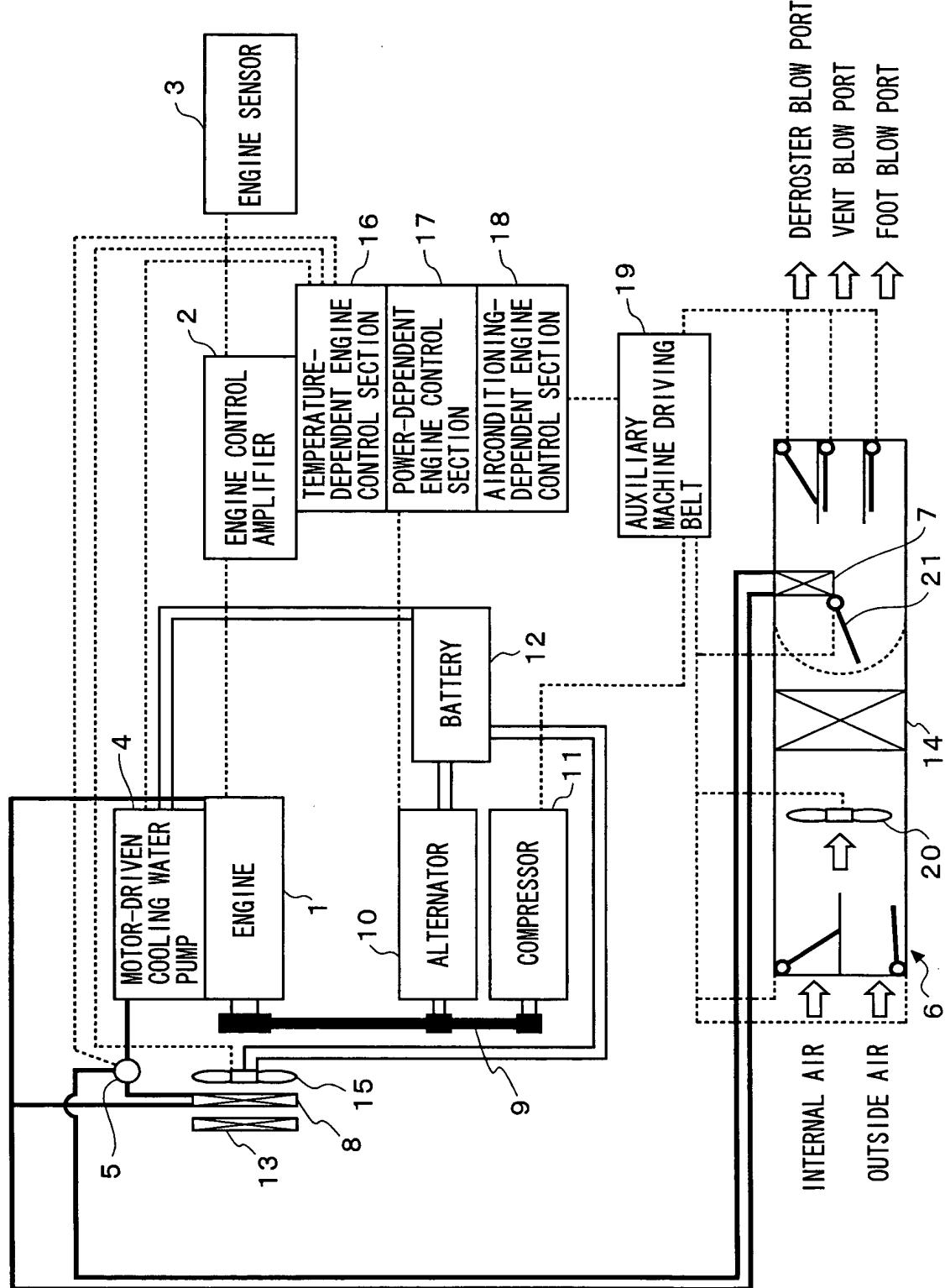


FIG. 2

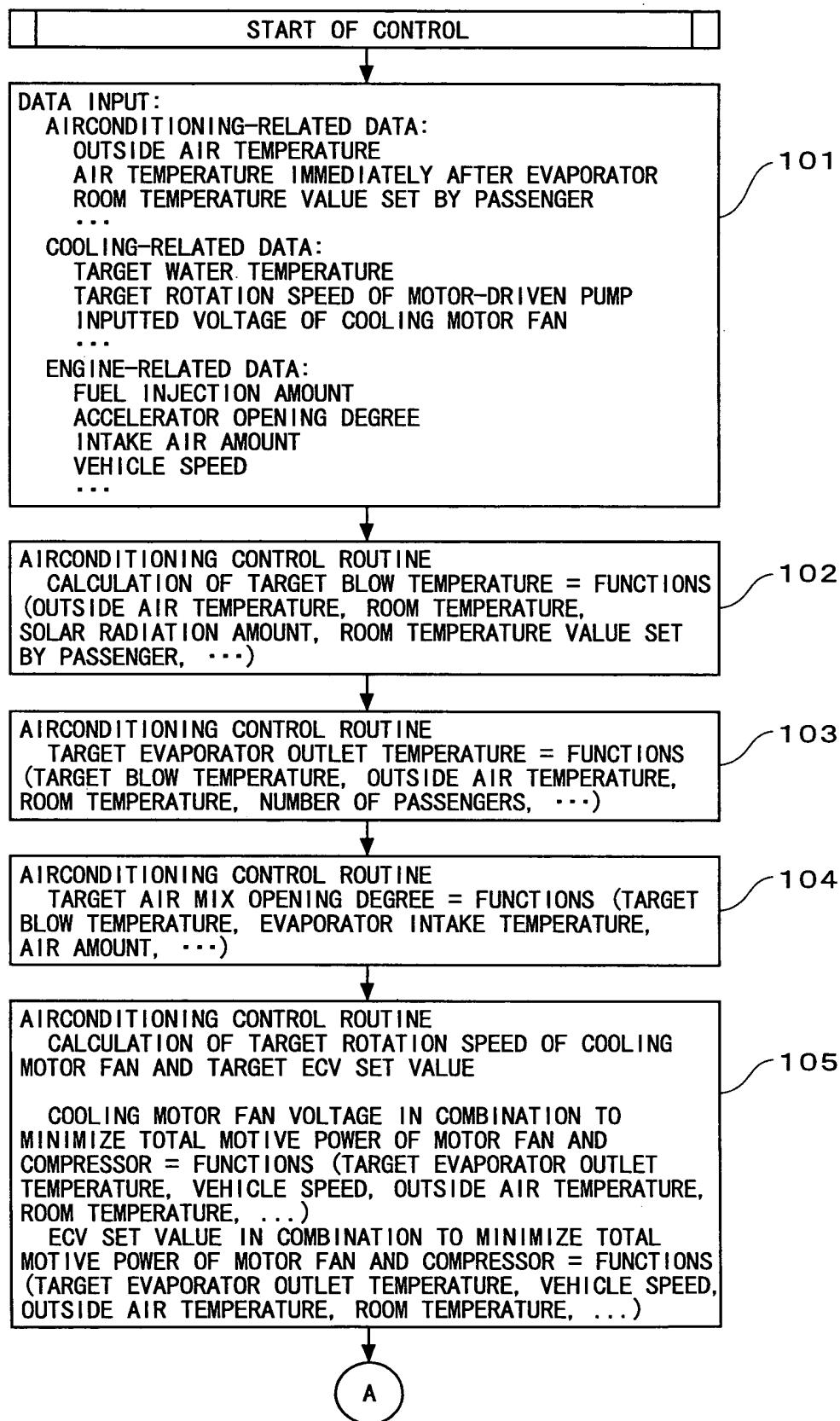
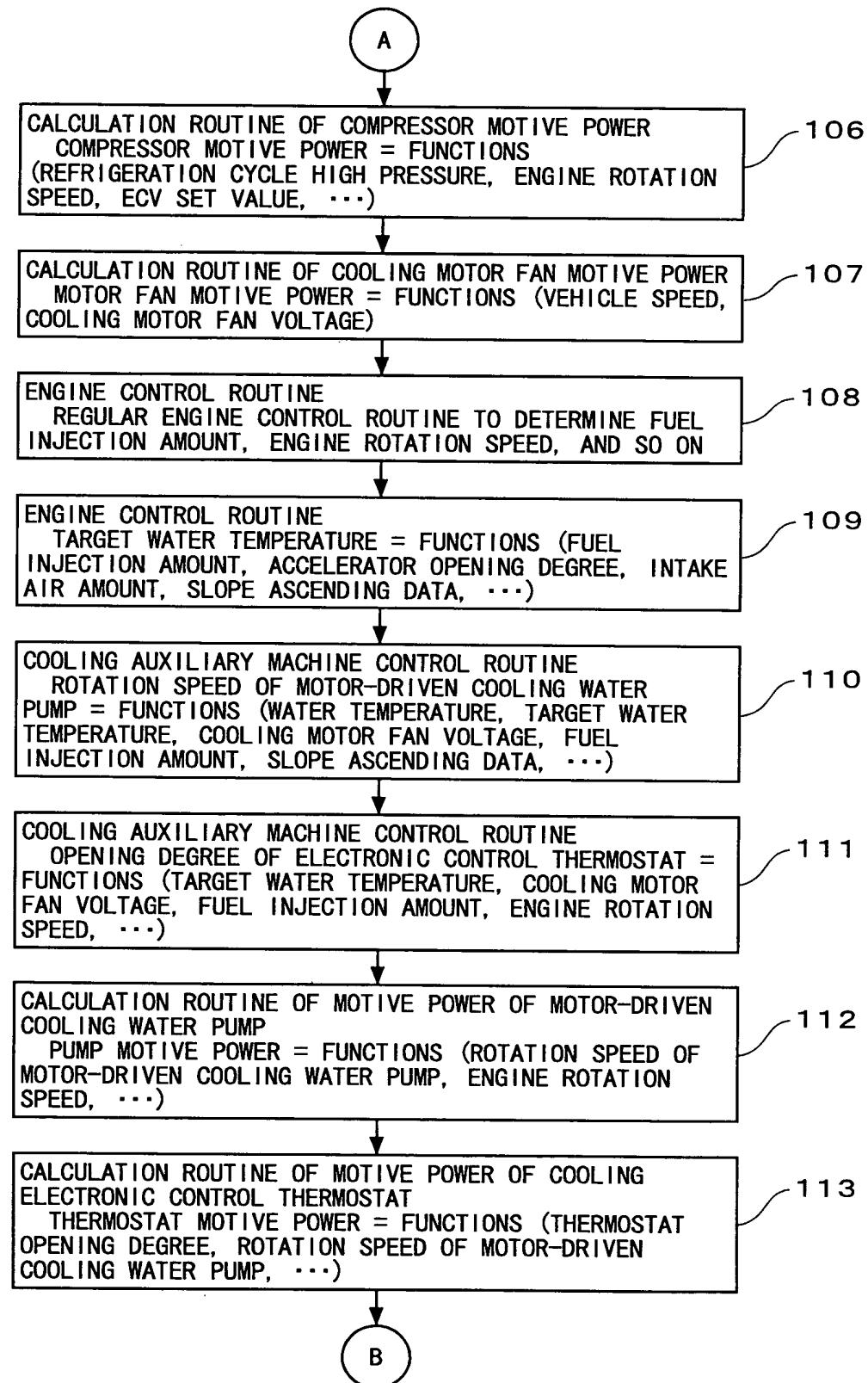
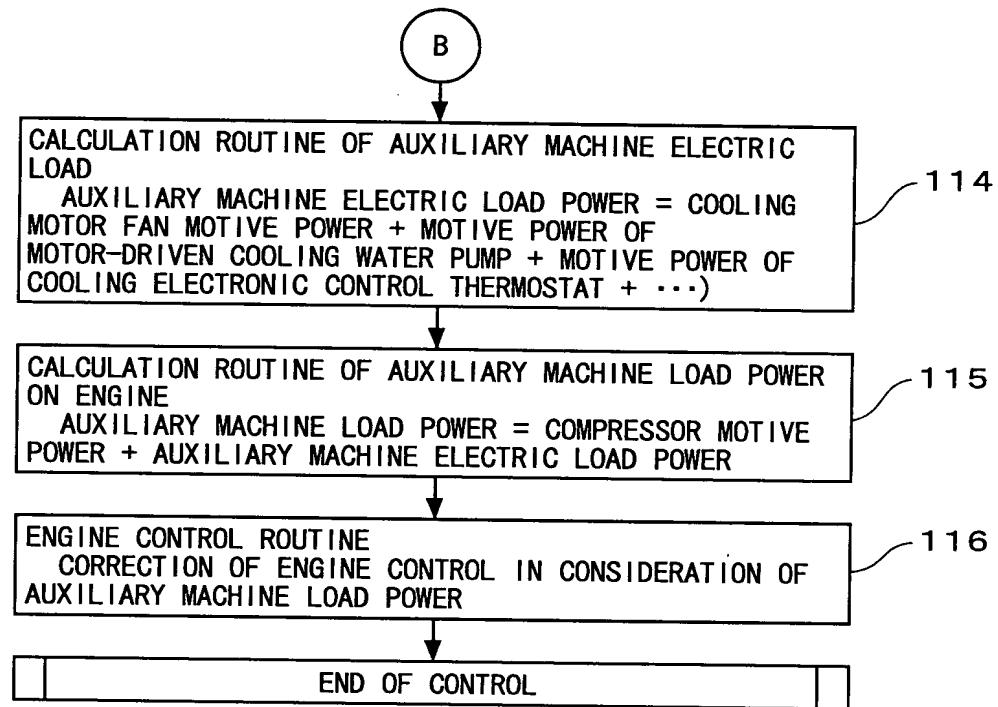


FIG. 3



F I G. 4



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FIG. 5

COMBINATION TO MINIMIZE TOTAL MOTIVE POWER

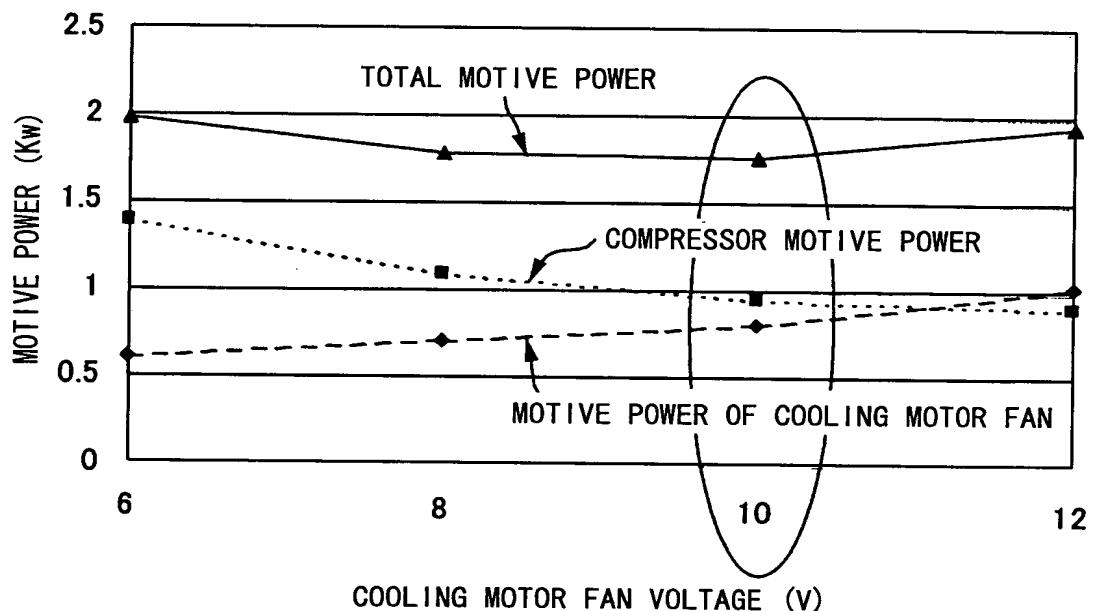
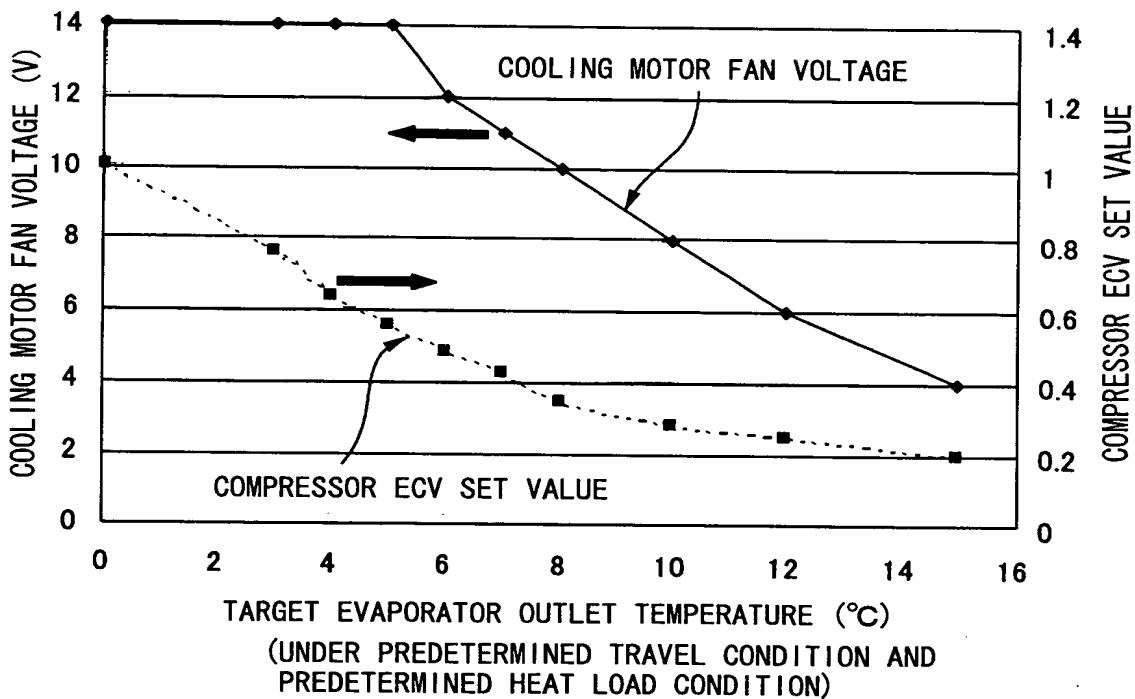


FIG. 6



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FIG. 7

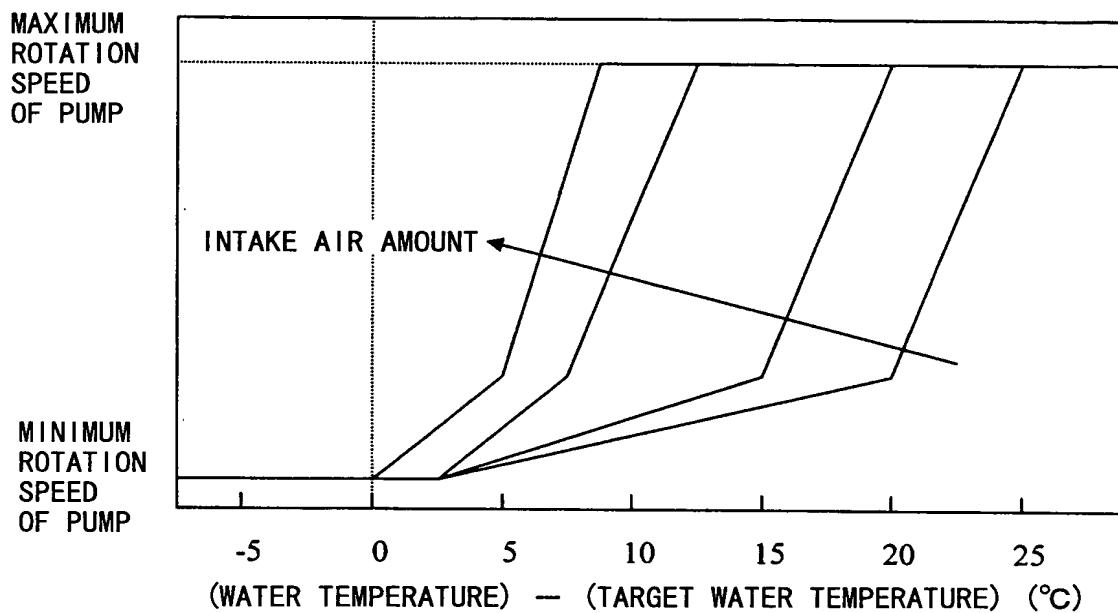


FIG. 8

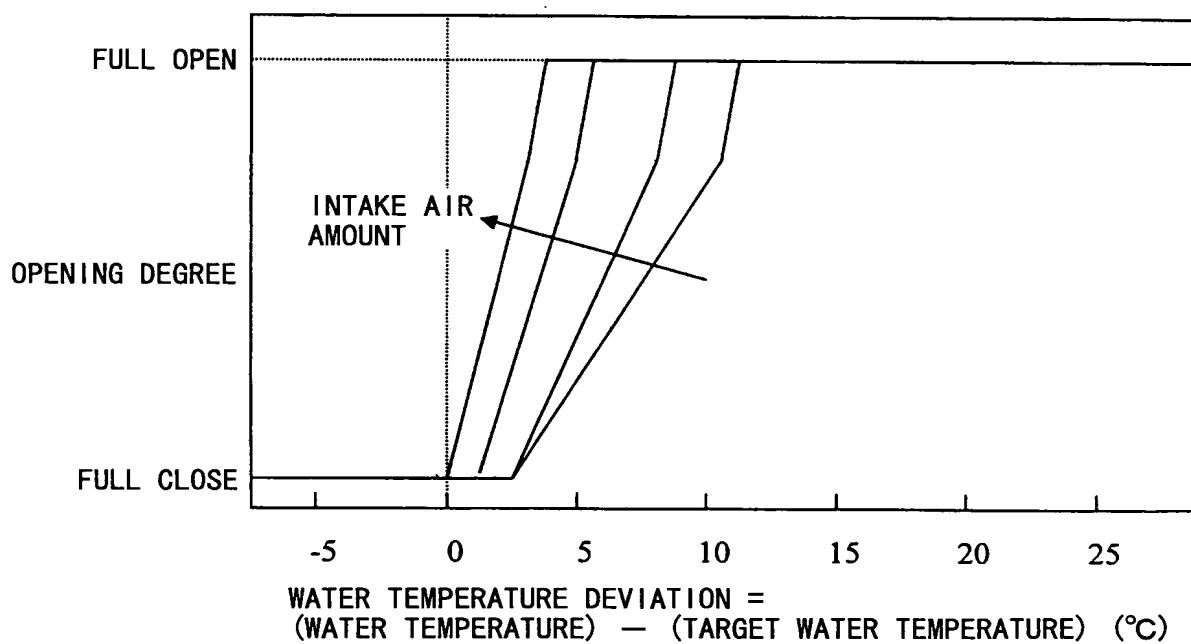


FIG. 9

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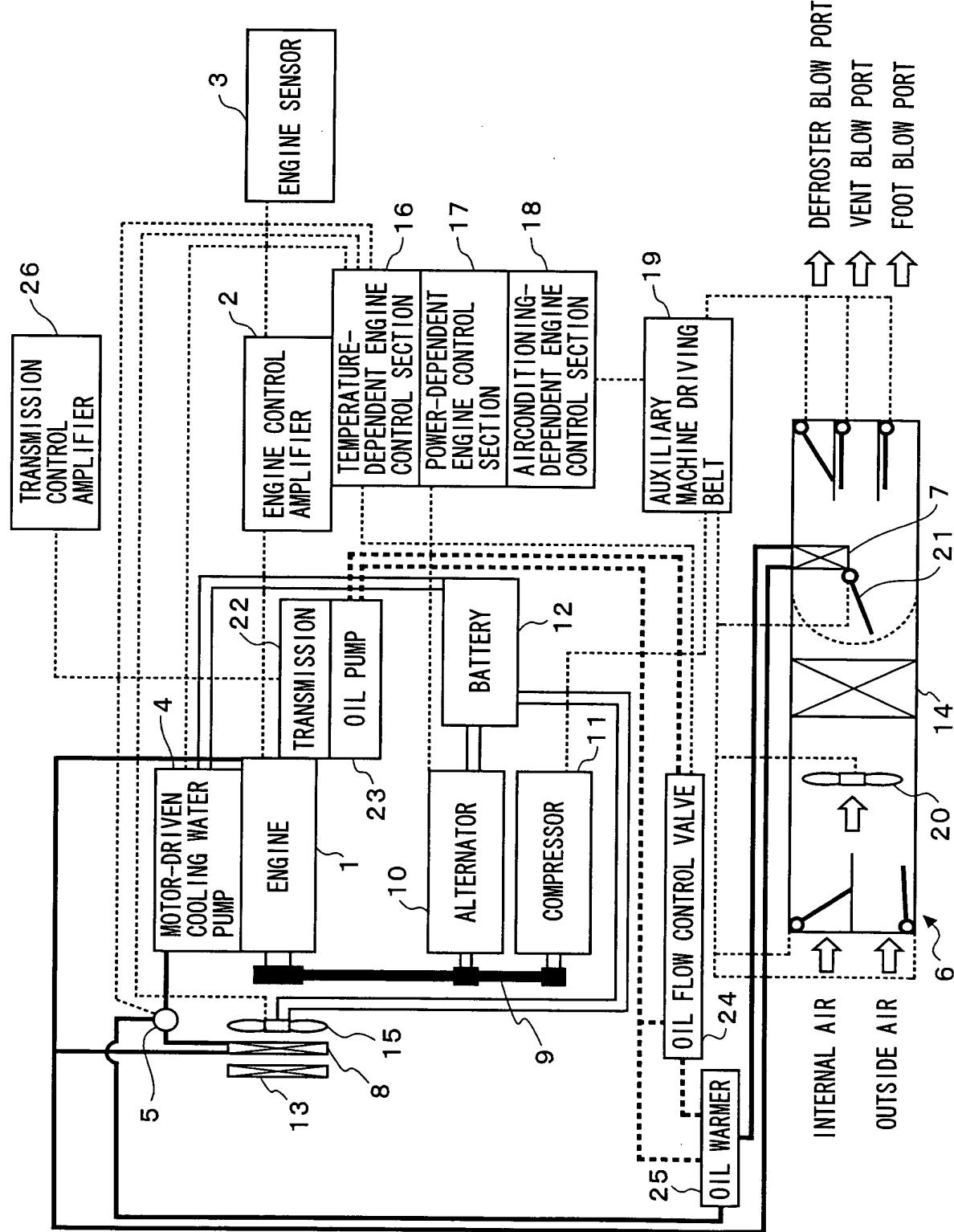


FIG. 10

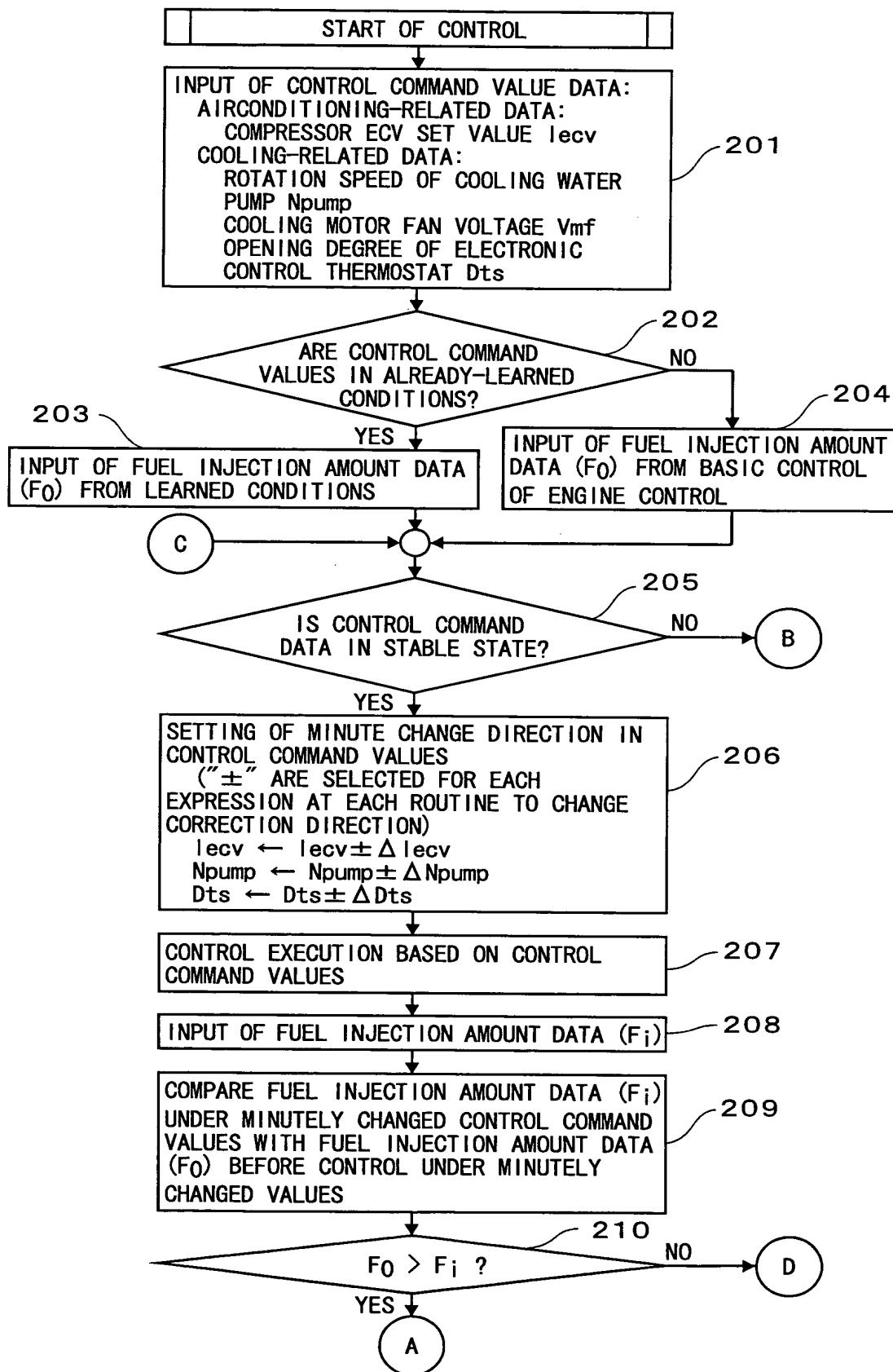


FIG. 11

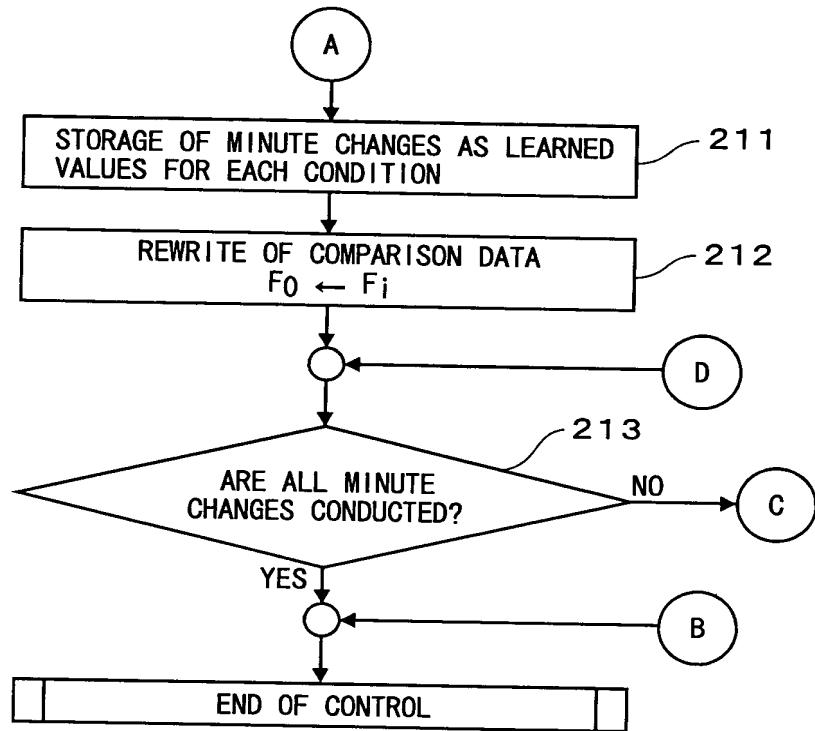


FIG. 12

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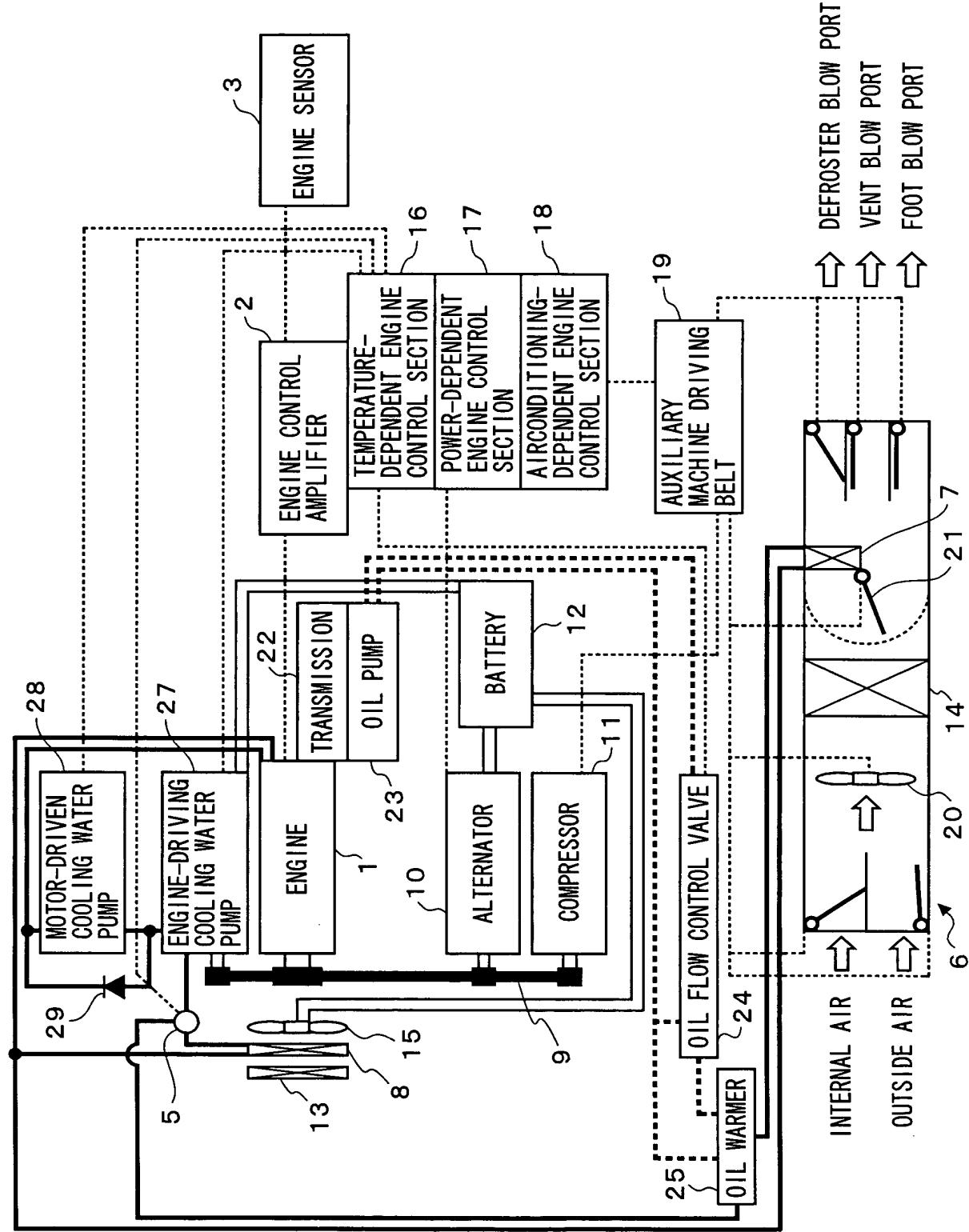


FIG. 13

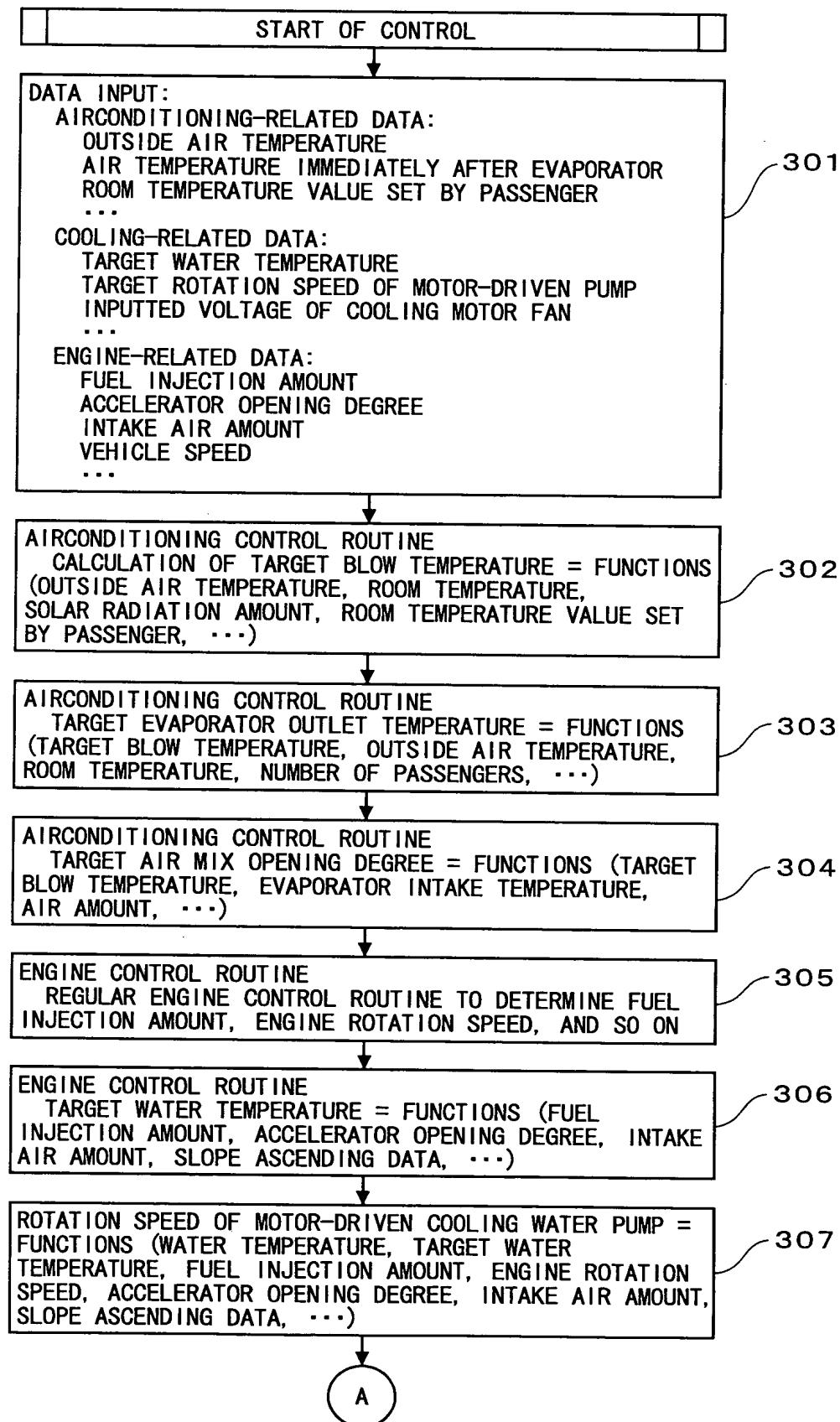
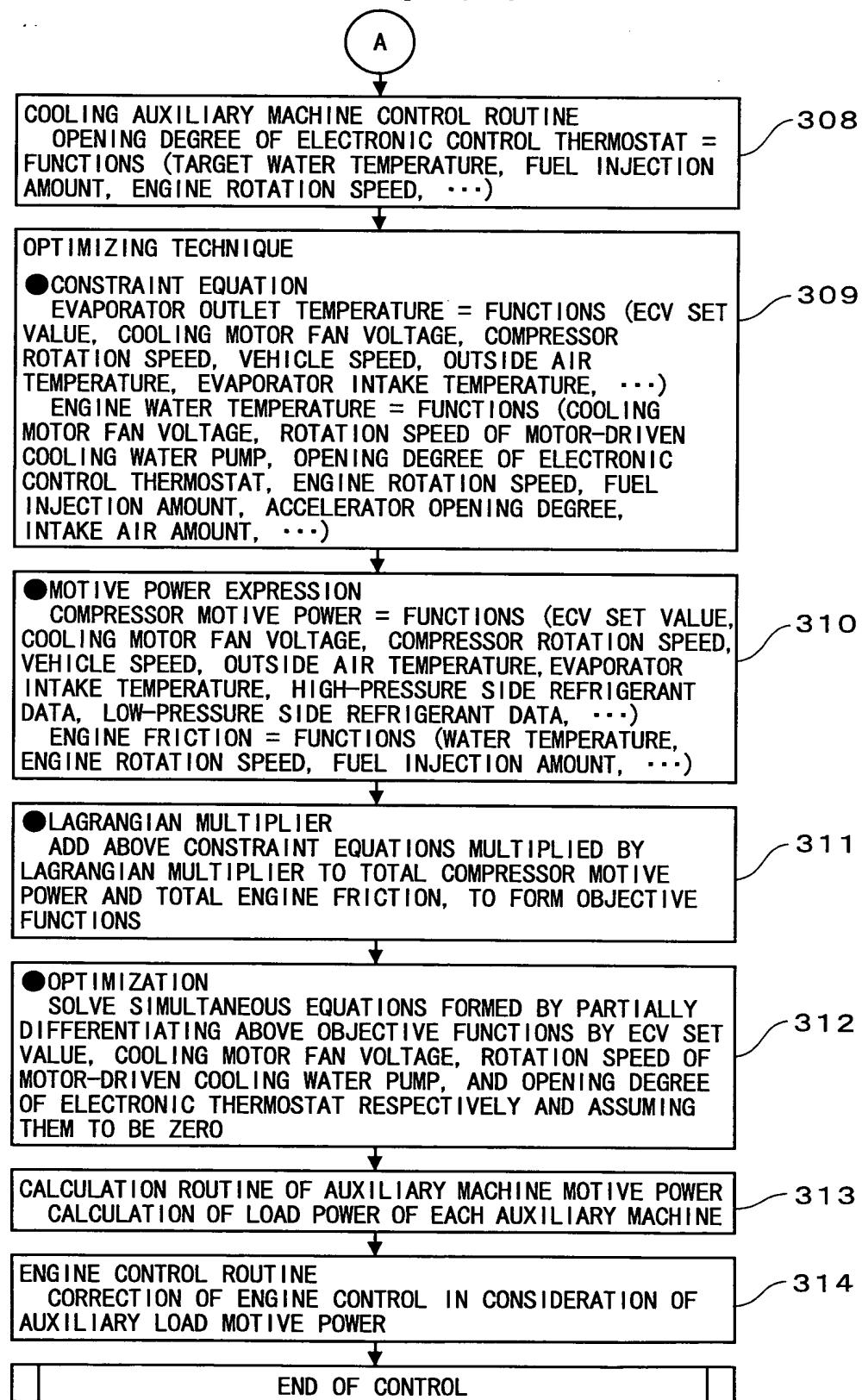


FIG. 14



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FIG. 15

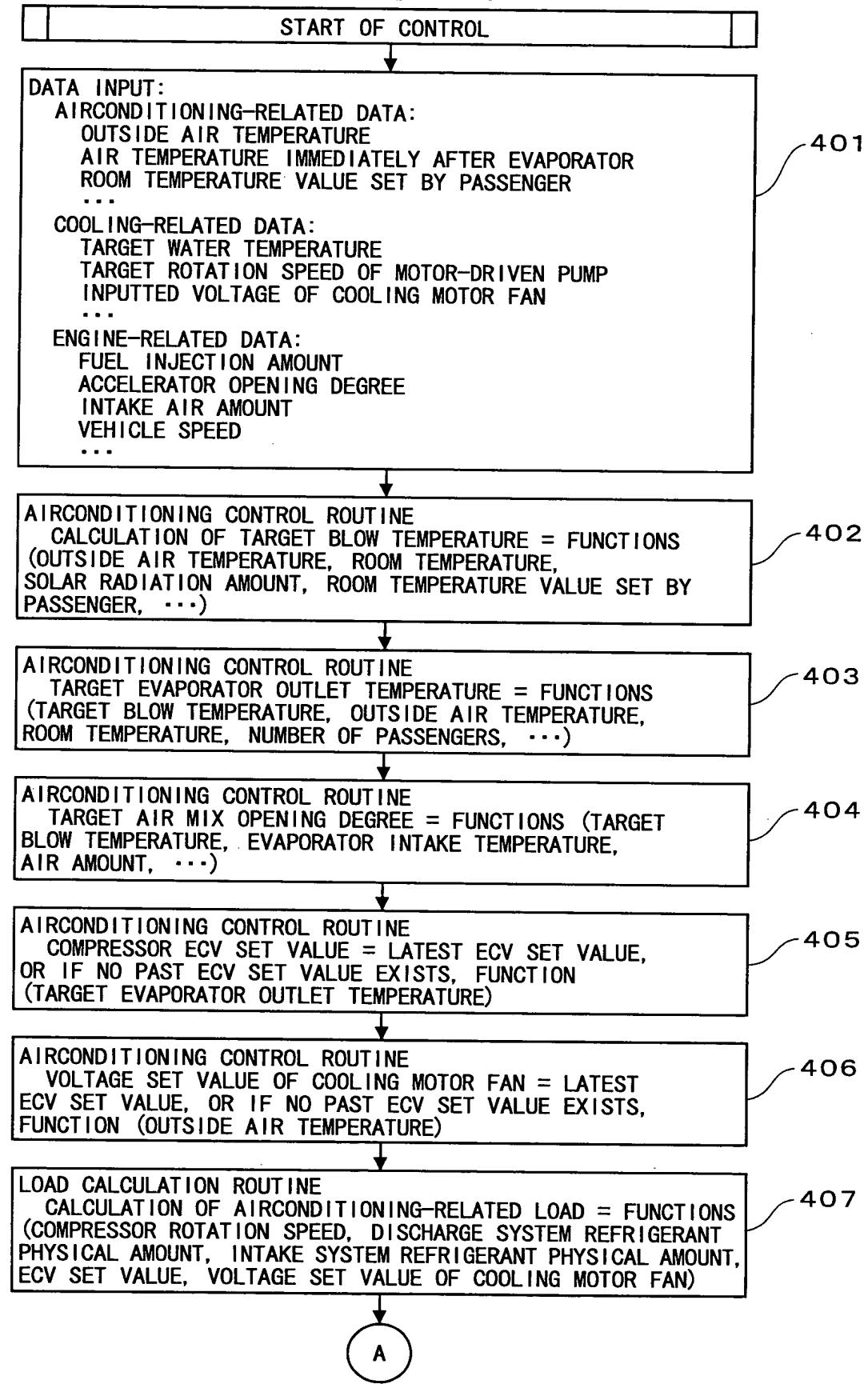
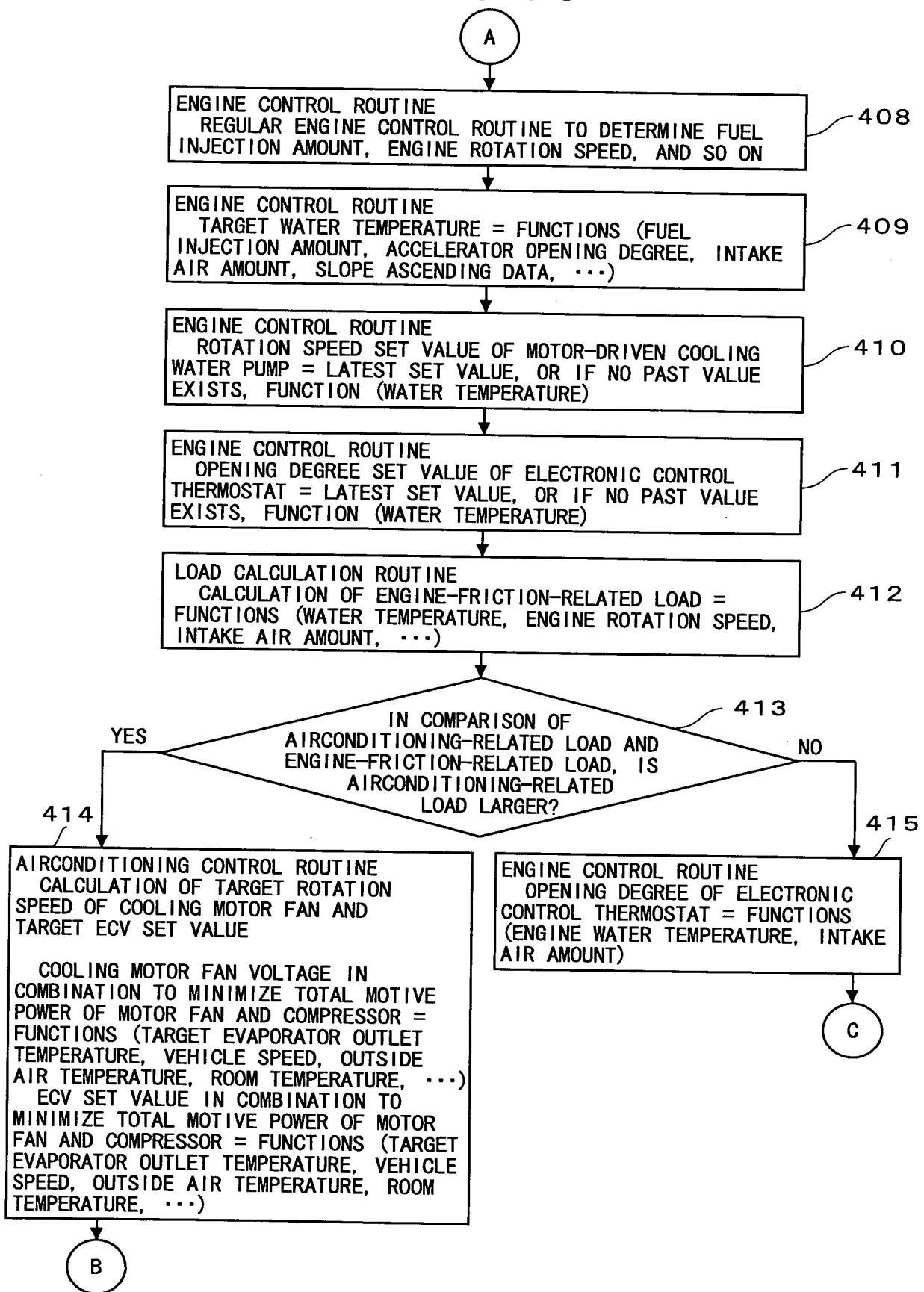


FIG. 16



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FIG. 17

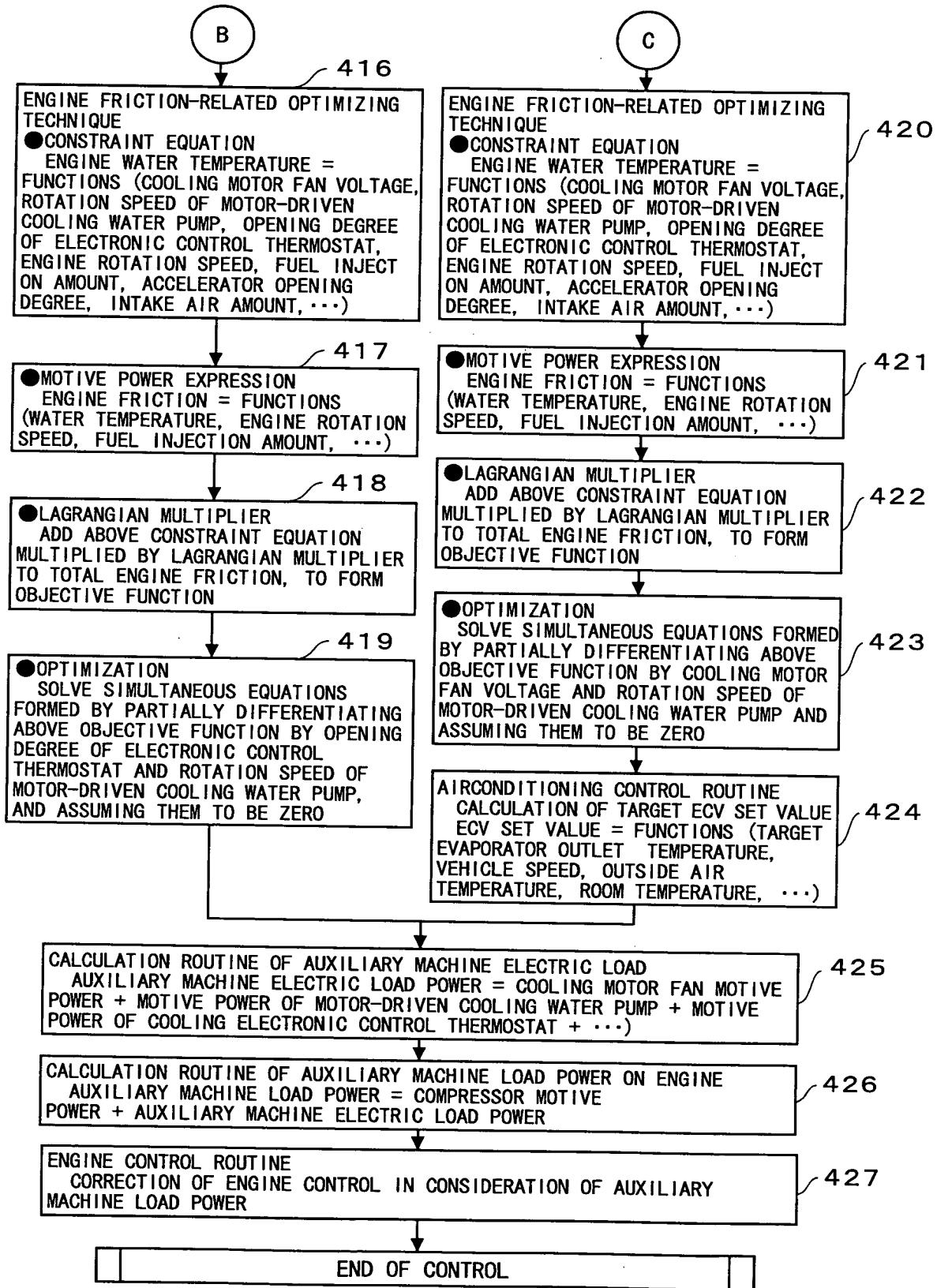


FIG. 18

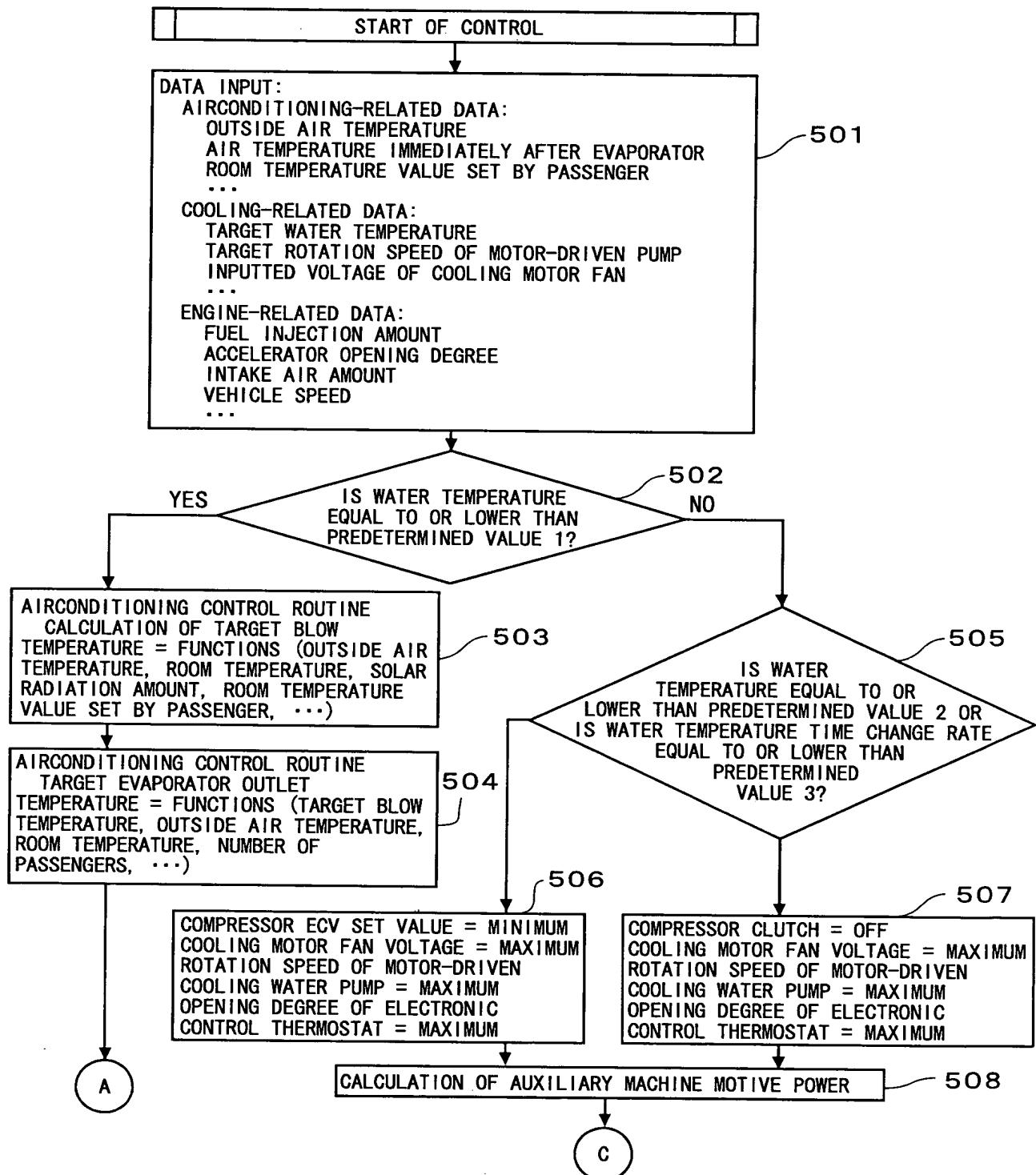


FIG. 19

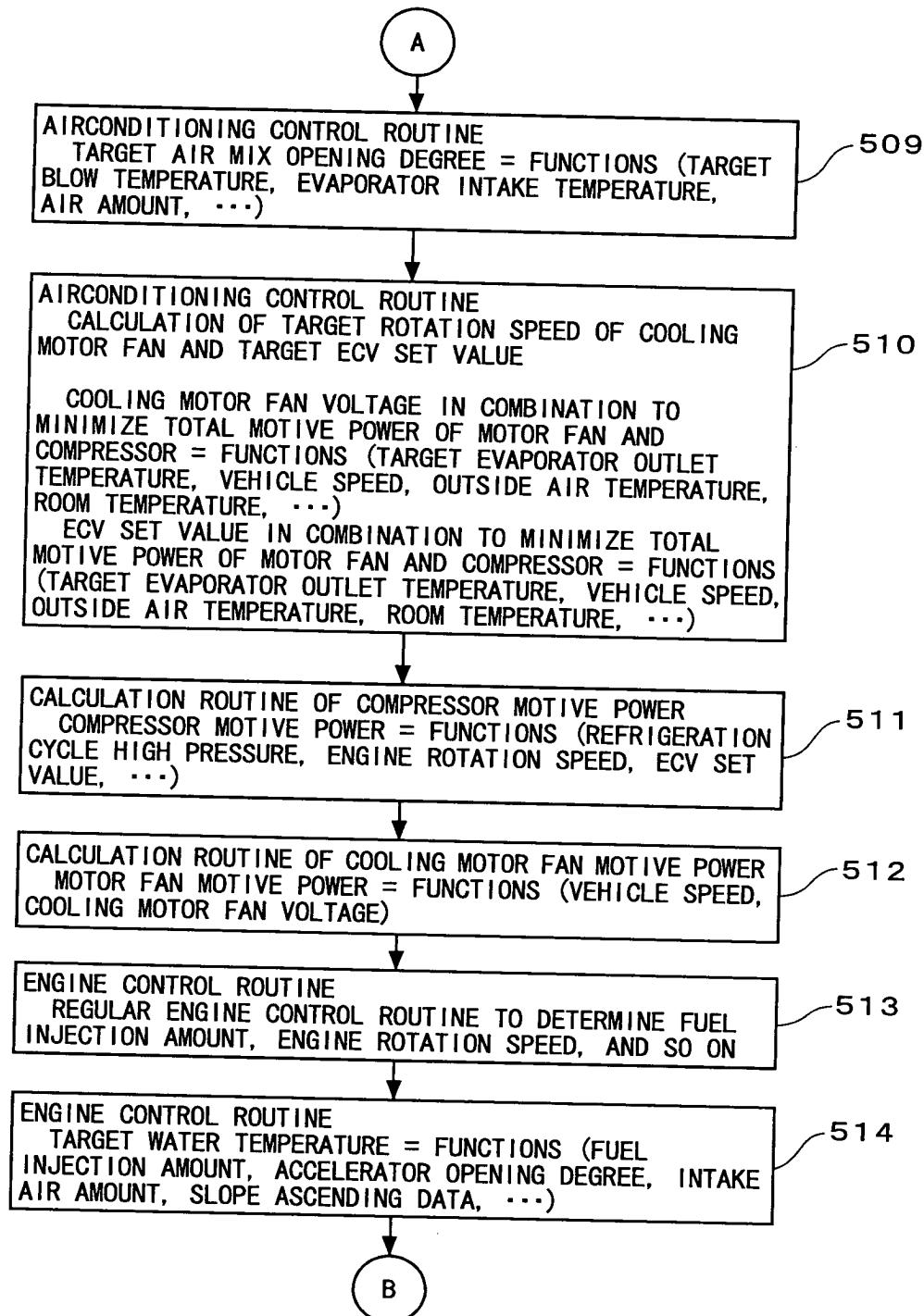


FIG. 20

